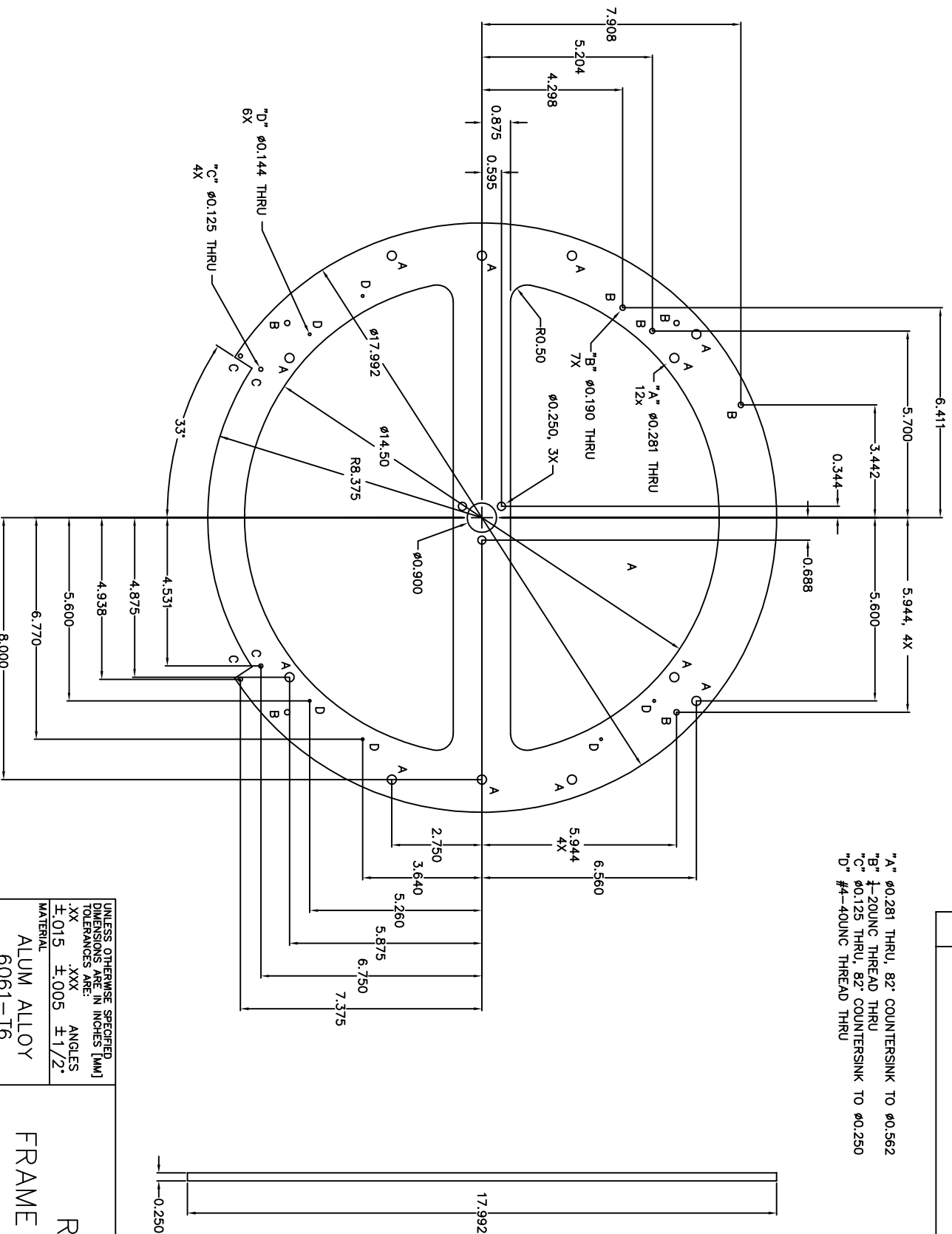


No.	REVISIONS	DATE	BY
A	RELEASE TO PRODUCTION	JULY 2007	JAG

"A"  $\phi 0.281$  THRU, 82° COUNTERSINK TO  $\phi 0.562$   
 "B"  $\frac{1}{2}$  20UNC THREAD THRU  
 "C"  $\phi 0.125$  THRU, 82° COUNTERSINK TO  $\phi 0.250$   
 "D" #4-40UNC THREAD THRU



UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES [MM]  
 TOLERANCES ARE:  
 .XX .XXX ANGLES  
 $\pm 0.015$   $\pm 0.005$   $\pm 1/2^\circ$

MATERIAL  
 ALUM ALLOY  
 6061-T6

RING 1  
 FRAME ASSEMBLY

FINISH	NONE	DRAWING NO.	JAG01	REV.	A
DO NOT SCALE DRAWING	SCALE: FULL	DRAWN: JAG	JULY 2007	SHEET: 1 OF 1	